

# PRESSURE GOVERNOR, ENGINE MONITORING, AND MASTER PRESSURE DISPLAY MODEL: PRA300



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### INTRODUCTION

### Overview

The pressure governor and all-in-one instrument panel use state-of-the-art, programmable, microprocessor technology. It maintains a steady pump discharge pressure by controlling engine speed or holds a selected engine RPM. It offers complete engine control and remote display in a single, compact unit.

The governor operates in one of two modes, pressure or RPM. In pressure mode it maintains constant pump discharge pressure. The discharge pressure is monitored, compared to the selected pressure setting, and the engine RPM is varied to keep the discharge pressure at the selected setting. In RPM mode it maintains constant engine RPM. The pump discharge pressure is monitored and can vary, but as a safety feature, it is limited to an increase of 30 PSI. If the discharge pressure increases 30 PSI the governor automatically lowers the engine RPM to prevent a pressure surge.

All controls and indicators are located on the front of the control module.

### Features

J1939 CAN Bus for Engine Information and Control

Power Up in Pressure Mode

Automatic Regulation of Pump Discharge Pressure

Manual Control of Pressure or Engine RPM Settings

**Programmable Presets** 

**Diagnostic Capabilities** 

No Pressure or RPM Variation When Changing Modes

Limits Increase of Pressure When in RPM Mode

Recognition of No Water Condition With Automatic Response

Interlock Signal Recognition

Return to Engine Idle With the Push of a Button

Display and LED brightness Automatically Adjusts for Day or Night Operation

kPa, Bar, °C Options

Remote Governor Option

### **Specifications**

The governor is available in various models. Each model is programmed to interface with specific engines. All models provide the same functions, controls, and digital readouts for the management of pump discharge pressure.

#### **Control Module**

Supply Power:	12/24 VDC
Supply Current:	1.8 Amp (@ 12 V)
Dimensions:	10 1/2" Wide by 5 1/2" High by 2" Deep

#### **LED Bar Graphs**

Engine Oil Pressure:	10 to 90 PSI
Engine Coolant Temperature:	150 to 240 °F
Transmission Temperature:	140 to 300 °F
Battery Voltage:	11.5 to 15.5 VDC (12 V)
	23.0 - 30 VDC (24 V)

#### **Pressure Sensor**

	Discharge	Intake
Model Number:	XE-FP4000PT3	XE-IO3100PT3
Pressure Range:	0 - 600 PSI	-30 in/Hg - 600 PSI
	(0 to 4000 kPa)	(-100 to 4000 kPa)
Proof Pressure:	1200 PSI	1200 PSI
Excitation Voltage:	5 VDC	5 VDC
Output Voltage:	0.5 - 4.75 VDC (S	See Table 1)

### Table 1. Pressure Sensor Output Voltage

	0psi	100psi	150psi	200psi	250psi	300psi	600psi
Discharge Sensor XE-FP4000PT3	0.5vdc	1.21vdc	1.56vdc	1.92vdc	2.27vdc	2.625vdc	4.75vdc
Intake Sensor XE-IO3100PT3	0.604vdc	1.295vdc	1.640vdc	1.985vd	2.331vdc	2.667vdc	4.75vdc

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### **GENERAL DESCRIPTION**

The pressure governor and all-in-one instrument panel is programmed from the factory or during installation. It is compatible with the following engines types:

Cummins IS Series
Detroit Diesel
Navistar
Caterpillar
Ford
Mack
Scania
Mercedes
John Deere
MAN
IVECO

All controls and indicators are located on the front of the control module.

### Components

The information available on the J1939 databus varies depending on the particular engine type. The sensors (if any) that need to be installed will also vary depending on the engine.

The pressure governor and monitoring display consist of the following components:

Control Module

Intake Pressure Sensor

Discharge Pressure Sensor

Audible Alarm Buzzer

Cables

#### **Control Module**

The control module is waterproof and uses 10 1/2 by 5 1/2 inches of panel space. All controls, indicators, and displays are located on the front of the control module. (Refer to Controls and Indicators.)

#### **Intake Pressure Sensor**

The pressure sensor is mounted on the pump intake manifold. It provides an input signal to the control module that is proportional to the intake pressure.

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#### **Discharge Pressure Sensor**

The pressure sensor is mounted on the pump discharge manifold. It provides an input signal to the control module that is proportional to the discharge pressure.

#### **Audible Alarm Buzzer**

A ground is provided at the 8-pin connector pin 7 to activate the buzzer (max current: 300mA). The buzzer will sound when a fault code becomes activated. *(See Table 3 for the Fault Warning Codes list/descriptions on page 15.)* 

#### Cables

There are two standard cables that connect to the control module. One 12-Pin connector and one 8-Pin connector. (Refer to Wiring Section.)

#### High-Idle (Optional)

The governor programming includes a high-idle function. To activate the high-idle circuit, provide +12 VDC to the High-Idle Active Input. (Refer to High-Idle Wiring.).

The high-idle is set to 1000 RPM at the factory. (This value will vary depending on the specific engine.) To adjust this setting refer to High-Idle in the Operation Section.

### **Controls and Indicators**

All controls and indicators are located on the front of the control module. (Refer to Figure 1.) Display and LED brightness automatically adjusts for day or night operation.

#### **PUMP DISCHARGE and PUMP INTAKE Displays**

Shows the pump discharge and intake pressures during normal operations.

#### THROTTLE READY LED

This LED is on when the required interlock conditions are met and the governor is ready to begin pump operations.

#### **PRESET** Button

Press to change/select a pre-programmed value for pressure or RPM setting.

#### **IDLE** Button

When pressed, immediately sets the engine RPM to idle. This button can be used in an emergency or for normal shutdown after operations.

#### **INC / DEC Buttons**

During operations the buttons increase and decrease pressure or RPM setting.

#### **RPM** Display

Shows the engine RPM during normal operations.

#### **SILENCE** Button

Suppresses audio alarm.

#### **MENU** Button

Used to access detailed information and program features. Shows detailed information with the exact measure and units.

#### **CHECK ENGINE / STOP ENGINE LEDs**

Repeats the engine warnings from the cab.

#### **Battery Voltage LED Display**

Shows voltage in safe range with green LEDs. The LEDs flash red when the voltage is outside normal limits.

#### **Pump Transmission Temperature LED Display**

Shows temperature in safe range with green LEDs. The LEDs flash red when the temperature is high.

#### **Engine Coolant Temperature LED Display**

Shows temperature in safe range with green LEDs. The LEDs flash red when the temperature is high.

#### **Engine Oil Pressure LED Display**

Shows pressure in safe range with green LEDs. The LEDs flash red when the pressure is low.

#### **RPM** Button and LED

Selects the RPM mode of operation, the LED is on to indicate operation in the RPM mode.

#### **PSI** Button and LED

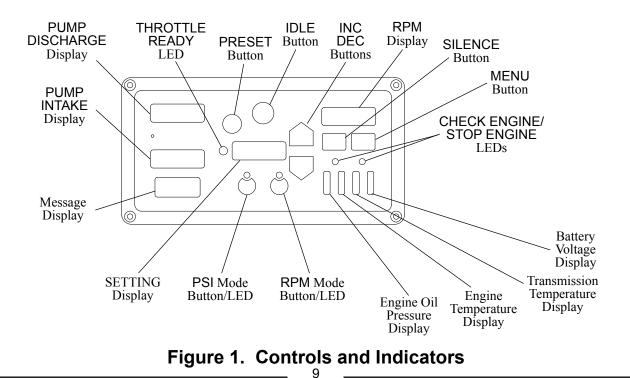
Selects the pressure mode of operation, the LED is on to indicate operation in the pressure mode.

#### **SETTING** Display

The display shows the pressure or RPM setting during normal operations.

#### **Message Display**

The message display shows the time and date during normal operations and warning alarms as they occur. It is used when programming and shows detailed information, stored data, and program features.

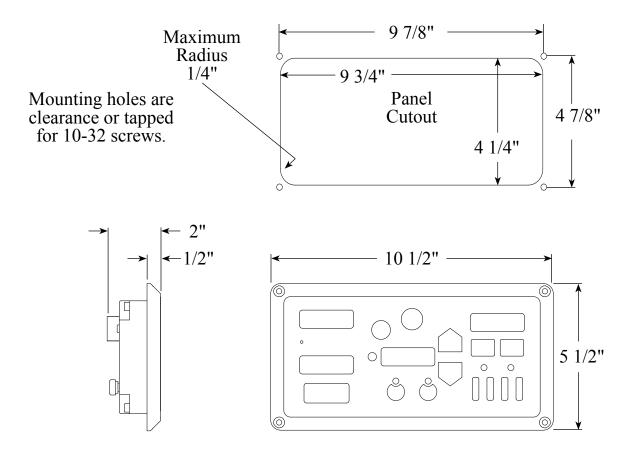


### INSTALLATION

When the governor is programmed at the factory, there is a label put on the governor that specifies the engine type. If there is no label the engine type must be verified and/ or programmed.

### **Install Control Module**

- 1. Measure and mark mounting location for control module panel cutout and mounting screw holes. Make sure there is clearance behind the panel for the module and cables before cutting holes. Refer to Figure 2 for layout and dimensions.
- 2. Cut out a 9 3/4 by 4 1/4 inch hole and drill four holes for mounting screws.
- 3. Place control module in position and secure with four screws (10-32 mounting hardware is recommended).
- 4. Connect cables at rear of the control module. (Refer to Wiring Section.)



### Figure 2. Control Module Mounting Dimensions

### **Install Pressure Sensors**

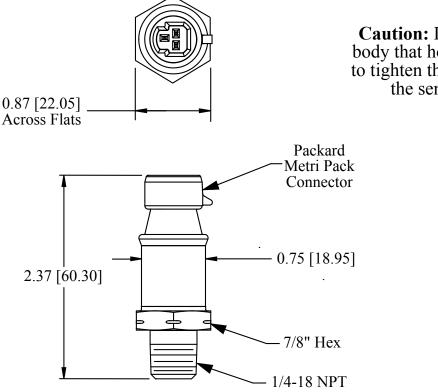
Two pressure sensors are mounted on the pump manifolds, one on the discharge and one on the intake. If there is a check valve in the discharge side of the pump, mount the discharge sensor before the check valve. T-fittings can be used to mount the pressure sensors.

**Note:** Install the pressure sensor upright so that water in the end of the pressure sensor is able to drain back into the pipe.

1. Screw the sensor into a 1/4-18 NPT hole.

**Caution:** Do not use the main body that houses the electronics to tighten the pressure sensor. Damage to the sensor may occur.

- 2. Tighten the sensor with a 7/8 inch wrench on the lower hex fitting.
- 3. Connect the pressure sensor cable from the control module to the pressure sensor. (Refer to Wiring Section.)



**Caution:** Do not use the main body that houses the electronics to tighten the sensor. Damage to the sensor may occur.

Inch [mm]

**Caution:** The discharge and intake pressure sensors are the same size. Ensure the correct sensor is installed on the correct manifold. Refer to Table 1.

#### Figure 3. Pressure Sensor Dimensions

#### Install Buzzer

Install the buzzer close to the control module so the audible warning is easily associated with the visual warning on the display.

The buzzer provided by FRC requires a cutout hole of 1-1/8" (1.125").

Pin 7 on the 8-pin connector at the rear of the control module is used to connect the buzzer. Connect the ground side of the buzzer to pin 7. (Maximum current through pin 7 is 300 mA.) Refer to the Wiring Section (Figure 5).

### Install High-Idle Kit

The high-idle is activated when +12 VDC is provided to pin 4 (High-Idle Active Input) of the 8-pin connector and +12 VDC to pin 3 (Interlock Input) of the 12-pin connector. Refer to High-Idle Wiring.

**Note:** It is important that the connection to the Interlock Input from the High-Idle circuit be isolated from the apparatus interlock wiring with the two diodes. The pump must NOT be engaged when using the high-idle function and the THROTTLE READY LED will be off.

### **Install Remote Governor Option**

Refer to Install Control Module for dimensions. The remote governor is connected to power, the J1939 CAN Bus, and the FRC datalink. Refer to Wiring Section.

**Note:** Program code P303 SYS TYPE must be set to REMOTE in the remote governor program.

### **OPERATION**

**Note:** When power is applied to the governor the message display shows the Software Program Revision Number for five (5) seconds. It can also be viewed with P101 code, refer to Programming Section.

On power up the governor is in the pressure mode of operation. The RPM display shows engine RPM, the four LED bar graphs are green indicating readings within normal ranges, and the message display will alternate between showing the date and time.

If a monitored function is not within normal parameters the display flashes, the RPM display shows an error or fault warning code and a description shows in the message display. (Refer to Table 2. Error Codes or Table 3. Fault Warning Codes.)

If one of the inputs displayed by the LED bar graphs is not within normal range the LEDs will be red and flashing.

When all necessary throttle enables are active and the interlock circuit is complete, the THROTTLE READY LED lights and the governor is ready to control the engine RPM.

### Controls

#### **INC/DEC** Buttons

The INC and DEC buttons are used to change pressure and RPM settings or program preset values. The rate and amount of change when a button is pressed depends on the mode selected and how long the button is held.

Pressure Mode. Press either button momentarily to change the pressure setting by 1 PSI. Press and hold the button for more than 2 seconds and the pressure setting changes by 5 PSI twice, then by 10 PSI until the button is released.

RPM Mode. Press either button momentarily to change the RPM setting by 10 RPM. Press and hold the button for more than 2 seconds and the RPM setting changes by 50 RPM twice, then by 100 RPM until the button is released.

#### **MODE** Button

Switches between pressure and RPM modes.

#### **MENU** Button

Shows detailed information in the message display.

#### **SILENCE** Button

The silence button is used to suppress an optional audio alarm.

#### **PRESET** Button

Selects a pre-programmed value for pressure or RPM setting.

### **Error Codes and Fault Warnings**

RPM	Message	Probable Cause		
Display	Display	<b>Note:</b> Not all inputs are used for all engines.		
E01	NO DATA	>J1939 CAN bus cable not connected / connected to wrong port >Broken wire / bad connector contact on cable		
E02	NO RPM	Engine RPM not detected		
		>Data cable not connected / connected to wrong port		
		>Engine not running / ignition key on		
		>Broken wire / bad connector contact on alternator cable		
E04	NO OIL	No Engine Oil Pressure Data Detected (w/separate sensor input)		
	SENSOR	>Sensor cable not connected		
	02110011	>Broken wire / bad connector contact on sensor cable		
		>Defective pressure sensor		
E05	NO D. PSR	No Discharge Pressure Sensor Detected		
	SENSOR	>Sensor cable not connected		
	02110011	>Broken wire / bad connector contact on sensor cable		
		>Defective pressure sensor		
E06	NO I. PSR	No Intake Pressure Sensor Detected		
	SENSOR	>Sensor cable not connected		
		>Broken wire / bad connector contact on sensor cable		
		>Defective pressure sensor		
E07	NO ENG T	No Coolant Temperature Data Detected (w/separate sensor input)		
	SENSOR	>Sensor cable not connected >Broken wire / bad connector contact on sensor cable		
		>Defective temperature sensor		
<b>5</b> 40				
E16	NO FRC	>FRC datalink cable not connected / connected to wrong port >Broken wire / bad connector contact on cable		
	DATALINK			

#### Table 2. Error Codes

Note: E5 and E6 show on a remote governor not programmed correctly (code P303).

RPM	Message Display	Description	Factory
Display			Default Setting
F01	HI BATT VOLTAGE	High Battery Voltage	15.5 V
F02	LOW BATT VOLTAGE	Low Battery Voltage	11.8 V*
F03	HI TRANS TEMP	High Transmission Temperature	300 °F
F04	LOW OIL PRESSURE	Low Engine Oil Pressure	8 PSI**
F05	DPFR	Discharge Sensor High Voltage	
F06	IPFR	Intake Sensor High Voltage	
F07	HI ENG TEMP	High Engine Coolant Temperature	220 °F**
F08	NO WATER	Out of Water Mode	
F09	ENG NOT RESPOND	Engine Does Not Respond	

#### Table 3. Fault Warning Codes

\* 11.8 engine running, 11.7 engine off.

\*\* J1939 compliant—engine ECM will issue this warning.

### **Pressure Mode Operation**

In the pressure mode of operation the PSI LED is on. The governor maintains a constant discharge pressure within system capabilities. It adjusts the engine RPM automatically to compensate for variations in pressure.

There is a maximum engine RPM programmed in the governor for pressure mode. If the engine reaches the programmed maximum RPM the message display flashes MAX RPM / OPERATOR and the engine RPM is not allowed to go higher. (The maximum engine RPM is normally set at 2100 and is programmable.)

If the discharge pressure is below 15 PSI when the operator increases the pressure setting, the display shows PRESS LOW.

- **Note:** When changing from RPM to pressure mode during operations, hold the **PSI** button for 3 seconds. The pressure setting is the pressure that the pump was operating at in RPM mode.
  - 1. Press PSI button to select the pressure mode.

Result: **PSI** LED goes on.

2. Press PRESET and/or INC/DEC to select pressure setting.

Result: SETTING display shows pressure setting, engine RPM changes.

3. Press IDLE button after operations to bring engine to idle RPM.

Result: SETTING display shows IdLE, engine RPM is at idle.

#### **Opening/Closing Discharge Valves**

In pressure mode the governor maintains the pressure setting regardless of the number of discharge lines that are opened or closed providing there is sufficient water supplied. As lines are opened the discharge pressure starts to drop, and the governor raises the engine RPM to maintain the required pressure. As lines are closed and the discharge pressure starts to rise, the governor lowers the engine RPM to maintain the required pressure.

#### **Operating From a Pressurized Supply**

When operating from a pressurized water source (hydrant, in-relay, etc.), the intake supply should be routed through a valve. If the pressurized source fails, the pump operator can close the valve. This eliminates the chance of sharp pressure spikes at the pump intake if the supply is resumed suddenly. The operator must open this valve slowly when the supply is resumed to help prevent pressure spikes.

**Note:** The following description Running Away From Water, Low Water, or No Supply Water is for software with a revision number V500.03 and newer. Prior revisions should be updated. (Refer to Programming Section to view the software revision number.)

#### PRA300 Rev170214

#### Running Away From Water, Low Water, or No Supply Water

There are situations during pump operations when there may be low or no supply water. This can be due to an empty water tank, a problem on the intake line, air in the pump, changing the water source, or an insufficient water supply.

The governor constantly monitors discharge pressure and compares it to engine RPM. It is programmed to limit RPM increases when conditions arise that fall outside of normal operating parameters.

**Running Away From Water:** If the discharge pressure starts dropping while operating in pressure mode, the governor increases the engine RPM and attempts to maintain the selected pressure setting. If pressure drops and an increase in RPM does not bring the pressure back up, the governor recognizes this as a running away from water condition. When this condition occurs the governor switches to the RPM limit mode and controls the engine RPM accordingly.

**RPM Limit Mode:** When the RPM limit mode is in effect the PRESSURE LED stays on. To alert the operator the RPM LED and the RPM display flash, and the message display flashes OPERATOR / RPM LIMIT. In this mode the pressure setting does not change and the PRESET button is disabled. When the pressure comes back up to the selected pressure setting, the RPM limit mode is canceled and the governor switches to normal operation in pressure mode at the selected pressure.

In some cases the pressure may not come back up but remains at a level above 45 PSI. In the RPM limit mode, the governor behaves like a manual throttle and the operator can raise or lower the engine RPM by pressing INC/DEC or rotating the control knob. If the RPM is manually lowered to a point where the pump is not running away from water and pressure is stable, the RPM limit mode is canceled. The governor switches to normal operation in pressure mode with the current discharge pressure as the new pressure setting.

If the engine is set to idle using the IDLE button, the governor comes out of RPM Limit Mode and cancels the pressure setting.

Low Water Cycle: If the discharge pressure is below 45 PSI, but stays above 15 PSI, the governor enters a low water cycle and the message display flashes LO WATER. It sets the engine at 1100 RPM. If the pressure does not rise above 45 PSI in 7 seconds, the governor sets the engine RPM at idle. The governor repeats the low water cycle as long as the discharge pressure is between 15 and 45 PSI. When the pressure rises above 45 PSI the governor resumes normal operation. (The values for RPM and PSI in the low water cycle are programmable and may vary for some engine/pump combinations.)

**No Supply Water:** If the discharge pressure is below 15 PSI, the engine RPM is set at idle and the message display flashes NO WATER. If, within 3 minutes, the discharge pressure rises above 15 PSI the governor enters the low water cycle. If the discharge pressure does not rise above 15 PSI within 3 minutes, the governor switches to idle mode and cancels the pressure setting. To restart pump operations, the operator must take action (press PRESET and/or INC/DEC or rotate control knob to select pressure setting).

### **RPM Mode Operation**

In the RPM mode of operation the RPM LED is on. The governor maintains a constant engine RPM.

The pump discharge pressure can vary but, as a safety feature, the governor limits the increase in pressure to 30 PSI over the last established PSI value. As the discharge pressure approaches this limit the governor automatically lowers the RPM to prevent a high pressure surge. The RPM LED blinks as the governor sets a lower RPM. This lower RPM will be the new operating RPM setting.

**Note:** When changing from pressure mode to RPM mode the RPM setting is the RPM that the pump was operating at in pressure mode.

1. Press RPM button.

Result: RPM LED goes on.

2. Press PRESET and/or INC/DEC to select RPM setting.

Result: SETTING display shows RPM setting, engine RPM changes.

3. Press IDLE button after operations to set the engine RPM at idle.

Result: SETTING display shows IdLE, engine RPM is at idle.

### **Switching Between Operating Modes**

- No variation in discharge pressure or RPM occurs when changing between pressure and RPM modes.
- When changing to RPM mode, the RPM setting is the RPM that the pump was operating at in pressure mode.
- When changing to pressure mode the pressure setting is the pressure that the pump was operating at in RPM mode.

When the engine is at idle RPM:

Press PSI or RPM button, governor changes modes immediately.

When the engine RPM is above idle:

Press and hold PSI or RPM button for 3 seconds, governor changes modes. (This is to avoid an accidental change over if the buttons get bumped.)

### Pump Discharge Pressure is High at Engine Idle

Once the governor has set the engine RPM at idle, it can do no more to reduce discharge pressures. To reduce discharge pressure the pump operator can gate incoming water, reduce pressure at the intake relief valve, gate discharges, or disable the pump.

### **RPM Limit with Discharge Pressure Less than 100 PSI**

The level II programming code P221 sets the maximum RPM when the pump is operating with a discharge pressure less than 100 PSI. The factory set default is for code P221 is 1500. Access to level II programming requires a password. Contact FRC if this default limit needs to be changed.

### **Remote Governor Option**

The remote governor option duplicates the primary governor functions.

The remote governor control module is required to be programmed as a remote (program code P303). If error codes E5 and E6 show on power up, check the programming.

### **Detailed Information**

The four LED bar graphs provide constant display of safe operating ranges for engine oil pressure, engine coolant temperature, transmission temperature, and battery voltage. They do not show exact numbers or units of measure. Detailed information is shown in the message display when the MENU button is pressed. Engine hours, and pump hours are also shown.

#### **Show Detailed Information**

**Note:** Detailed information is a display only mode and no changes can be made to the data.

The MENU button allows the operator to gain access to detailed information. Each time the MENU button is pressed the display scrolls to show the next value.

The message display indicates the following:

ENG TEMP	### °F	(programmable for °C)
ENG OIL	### PSI	(programmable for kPa or Bar)
BATT VDC	##.# V	(programmable for 12V or 24V)
ENG HRS	####	
PUMP HRS	####	
TRANS T.	<i>###</i> °F	(programmable for °C)
D.SENSOR	#### PSI	(programmable for kPa or Bar)
I.SENSOR	#### PSI	(programmable for kPa or Bar)

The message display reverts to normal operation after 20 seconds if no buttons are pressed. When a button other than the MENU button is pressed, the display immediately reverts to normal operation. The SILENCE button should be used during operations.

### **High-Idle**

The governor programming includes a high-idle function. To activate the high-idle set all interlocks as called for by local SOP (normally this would include the transmission in neutral and the parking brake on). Set the High-Idle switch to ON.

**Note:** The pump must NOT be engaged when using the high-idle function and the THROTTLE READY LED will be off.

#### **Change High-Idle Setting**

**Note:** The high-idle is set at about 1000 RPM at the factory. (This value varies depending on the specific engine.)

1. With the engine running, set the high-idle switch to ON.

Result: Engine goes to high idle RPM.

2. Press and hold **PRESET** button for 3 seconds.

Result: RPM display flashes and shows the high-idle setting.

- 3. Press and hold the PRESET button and press INC/DEC to set desired RPM.
- 4. Release PRESET button to store the new high-idle setting.

### **Preset Settings (Pressure or RPM)**

The preset button allows the operator to go to a pre-programmed pressure or RPM setting during operations. The preset value shows in the message display. This procedure is to change the pre-programmed setting. (Factory default preset maximum limits are: pressure = 200 PSI; RPM = 1500.)

**Note:** The engine must be running and the pump engaged interlock circuit must be closed (the THROTTLE READY LED **must be on**).

1. Press IDLE button.

Result: Engine goes to idle RPM

2. Press PSI or RPM button to select which setting to change.

Result: LED indicator goes on for mode selected.

**Note:** The message display must show IDLE ENGINE before changing the preset.

3. Press and hold PRESET button. (Continue to hold through step 4.)

Result: Message display shows PRESET. After 5 seconds the current setting flashes. The preset value is set at this time but is not allowed to exceed the factory default limits of pressure = 200; RPM = 1500.

**Note:** If the factory default limits are to be exceeded, step 3a. must be included, if not proceed with step 4.

3a. Press and hold the SILENCE button for 5 seconds to unlock the default limits.

- Result: Message display shows UNLOCKED. Release the SILENCE button (continue to hold the PRESET button). The preset value is now allowed to exceed the default limit.
  - 4. Press INC/DEC to change preset value.
  - 5. Release PRESET button.

Result: The new preset value is programmed. Message display shows IDLE ENGINE.

### PROGRAMMING

The following program functions are always available to view and change:

- P101 Software Program Revision Number Read Only
- P102 Product Manufacturing Date Read Only
- P103 Set Current Date Read/Write
- P104 Set Current Time Read/Write
- P105 Retrieve Fault Codes Read Only
- P106 Engine Type Code Read Only

#### **Access Program Features**

- **Note:** When the program (P) code is flashing in the RPM display, press the PSI or RPM button to scroll through the P-codes or press the SILENCE button to exit the programming mode.
  - 1. Press the SILENCE button and hold it until the RPM display shows four dashes --- and the message display shows ENTER--- CODE. Release the button.

Result: P 1 0 1 flashes in the RPM display. The message display shows the program revision number PROG REV V500.03.

2. Press the PSI button.

Result: P 1 0 2 flashes in the RPM display. The message display shows the manufacturing date MFG DATE 16JAN'15 (ddmmm'yy).

3. Press the PSI button.

Result: P 1 0 3 flashes in the RPM display. The message display shows the current date SET DATE 16JAN'15.

- 4. To Change the Date: (If not, go to step 5.)
  - a. Press the MENU button.

Result: P 1 0 3 stops flashing. The message display shows the current date with the year flashing.

- b. Press the PSI or RPM button to change the year.
- c. Press the MENU button.

Result: The month flashes.

- d. Press the PSI or RPM button to change the month.
- e. Press the MENU button.

Result: The day flashes.

- f. Press the PSI or RPM button to change the day.
- g. Press and hold the SILENCE button to store the new date.

Result: P 1 0 4 flashes in the RPM display. The message display shows SET TIME 10:30AM . Go to step 6.

5. Press the PSI button.

Result: P 1 0 4 flashes in the RPM display. The message display shows SET TIME 10:30AM .

- 6. To Change the Time: (If not, go to step 7.)
  - a. Press the MENU button.

Result: P 1 0 4 stops flashing. The message display shows the current time with AM or PM flashing.

- b. Press the PSI or RPM button to change AM or PM.
- c. Press the MENU button.

Result: The minute flashes.

- d. Press the PSI or RPM button to change the minutes.
- e. Press the MENU button.

Result: The hour flashes.

- f. Press the PSI or RPM button to change the hours.
- g. Press and hold the SILENCE button to store new time.

Result: P 1 0 5 flashes in the RPM display. The message display shows NO WARNING or LOGGED DATA. Go to step 8.

7. Press the **PSI** button.

Result: P 1 0 5 flashes in the RPM display. The message display shows NO WARNING or LOGGED DATA.

8. Press the MENU button when it shows LOGGED DATA or go to step 9.

Result: 5 1 flashes in the RPM display. The fault, date, and time that the fault code was recorded shows in the message display.

- a. To scroll through the logged fault code data, press the PSI or RPM button.
- b. Press the SILENCE button to exit viewing logged data.
- 9. Press the PSI button.

Result: P 1 0 6 flashes in the RPM display. The message display shows the engine type code that is set in the program. (Refer to the Engine Code Reference Table, Document Number XE-ECRTREF01-R0A.)

10. Press the PSI or RPM button to scroll through the P-codes or press the SILENCE button to exit the programming mode.

### **Access Password Protected Programs**

The following program functions are available to view and change after the password code has been entered:

#### **Calibration Password Code 1111**

C1 - Discharge Pressure Sensor Zero Calibration

C2 - Intake Pressure Sensor Zero Calibration

C3 - Engine RPM Calibration

Refer to Calibration Section.

#### **Operator Password Code 1221**

Operator Password Code 1221 is available with software revision V500.03 and newer. This allows the parameter settings of limited program functions to be changed. Refer to Table 4. Operator Password Protected Program Functions.

P318 - RPM Limit for Pressure Control (Factory default is 2100.)

#### **Enter Password Code**

**Note:** To exit the programming mode, press the SILENCE button when the program code flashes in the RPM display.

- Press the SILENCE button and hold it until the RPM display shows four dashes ---- and the message display shows ENTER--- CODE. Release the button.
- 2. Press the MENU button within three seconds. The message display shows CODE ENTRY. The RPM display shows the number 1000. Each time the MENU button is pressed the first digit increments by 1. Set the first digit to the desired number.
- 3. Press the SILENCE button to move the curser to the next digit. Press the MENU button to change the digit.
- 4. Repeat step 3 and enter the password code. (Calibration password is 1111. Operator password is 1221.)

Result: When a correct password code is entered C 1 for calibration or P 3 1 8 flashes in the RPM display.

- 5. Press the PSI or RPM button when the program code is flashing to scroll through the program codes.
- 6. Press the MENU button to enter the programming mode to view and change parameter settings.

Result: The program code stops flashing. The message display shows a selectable option or a numerical value.

- 7. Press the MENU button to change a selectable option or the PSI or RPM button to change a numerical value.
- 8. Press the SILENCE button to save the changes and exit the programming mode.

Result: The program code advances to the next code and flashes.

- 9. Repeat steps 5 through 8 as necessary.
- 10.Press the SILENCE button when the program code is flashing to exit.

#### Table 4. Operator Password Protected Program Functions

Values shown are standard factory default and may vary with engine type selected.

CODE	DESCRIPTION		Press MENU button to select; change value with PSI or RPM
P318	RPM limit for pressure control	MAX RPM LIMIT <> 2100	

### CALIBRATION

Three programs are available after the calibration password code has been entered:

C1 - Discharge Pressure Sensor Zero Calibration

C2 - Intake Pressure Sensor Zero Calibration

C3 - Engine RPM Calibration

Refer to Table 5. Calibration Codes Quick Reference Chart.

#### **Enter Calibration Password Code 1111**

**Note:** To exit the programming mode, press the SILENCE button when the program code flashes in the RPM display.

1. Enter the password code 1111. (Refer to Programming Section.)

Result: When the correct password code is entered C 1 flashes in the RPM display. The message display shows D.PSI.

2. Press the PRESSURE or RPM buttons when the program (C) code is flashing to scroll through the program codes.

Refer to specific calibration section for detailed procedures.

- **Note:** If there is a failure during calibration the message display shows **SENSOR PROBLEM**.
  - 3. Press the SILENCE button when the program (C) code is flashing to exit.

CODE	DESCRIPTION	MESSAGE	Press MENU	Press MENU
		DISPLAY	Button Again	Button Again
C1	Discharge Pressure Sensor Zero Calibration	D.PSI	D.PSI SET P=0?	D.PSI D.PSI=0
C2	Intake Pressure Sensor Zero Calibration	I.PSI	I.PSI SET P=0?	I.PSI I.PSI=0
C3	Engine RPM Calibration	CAL. ENG RPM	SET RPM XXXX	

Table 5.	Calibration	Codes	Quick	<b>Reference Chart</b>	t
----------	-------------	-------	-------	------------------------	---

### Pump Pressure Sensor (Code C1 and C2)

The program for the pump pressure sensor(s) is self-calibrating. There are no adjustments that can be made to the sensors. When the calibration program is activated the signal from the sensor(s) is assumed to be 0 PSI.

- **Note:** If there is pressure in the plumbing where the sensor is mounted, this causes the program to be calibrated to a false 0. To prevent false zeroing, drain the pump and plumbing to ensure there is no residual pressure before running the calibration procedure.
  - 1. Apply power to the display module.
  - 2. Enter the calibration password.
  - 3. Scroll to code C1 D.PSI or C2 I.PSI (or C8 HI\_D.PSI).
  - 4. Press the MENU button SET P=0? flashes.
  - 5. Press the MENU button again to set at 0. D.PSI=0 or I.PSI=0 flashes.
  - 6. Press the SILENCE button to save the setting into memory.
  - 7. Press the SILENCE button when the program (C) code is flashing to exit calibration. Press the MENU button to enter the next program. Press the PSI or RPM buttons to scroll through program codes.

### Engine RPM (Code C3)

This code is not applicable for engines with the J1939 CAN connected. To perform the following calibration, a reference tachometer is needed to verify the correct engine RPM.

- 1. Apply power to the display module.
- 2. Enter the calibration password. (See Calibration Programs.)
- 3. Scroll to code C3 CAL. ENG RPM.
- 4. Press the MENU button to show SET RPM.

Result: Flashing digit is ready to be changed.

- 5. Set the RPM to match the reference RPM. Press the PSI or RPM buttons to change the value. Press the MENU button to change the digit.
- 6. Press the SILENCE button to save the setting into memory.
- 7. Press the SILENCE button when the program (C) code is flashing to exit calibration. Press the MENU button to enter the next program. Press the PSI or RPM buttons to scroll through program codes.

### WIRING

The following figures include the schematics, wiring diagrams, block diagrams, and cables for the governor.

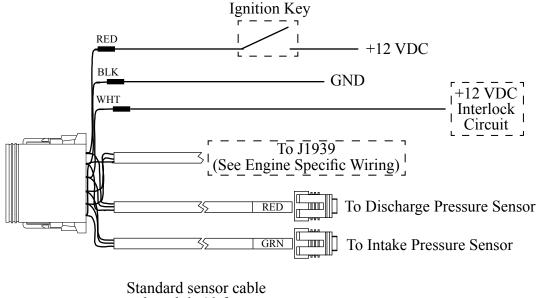
### **Connectors and Cables**

The information available on the J1939 databus varies depending on the particular engine type.

When a remote governor is installed ensure that the control module program code P303 is set to REMOTE. Refer to Figure 5 for wiring details.

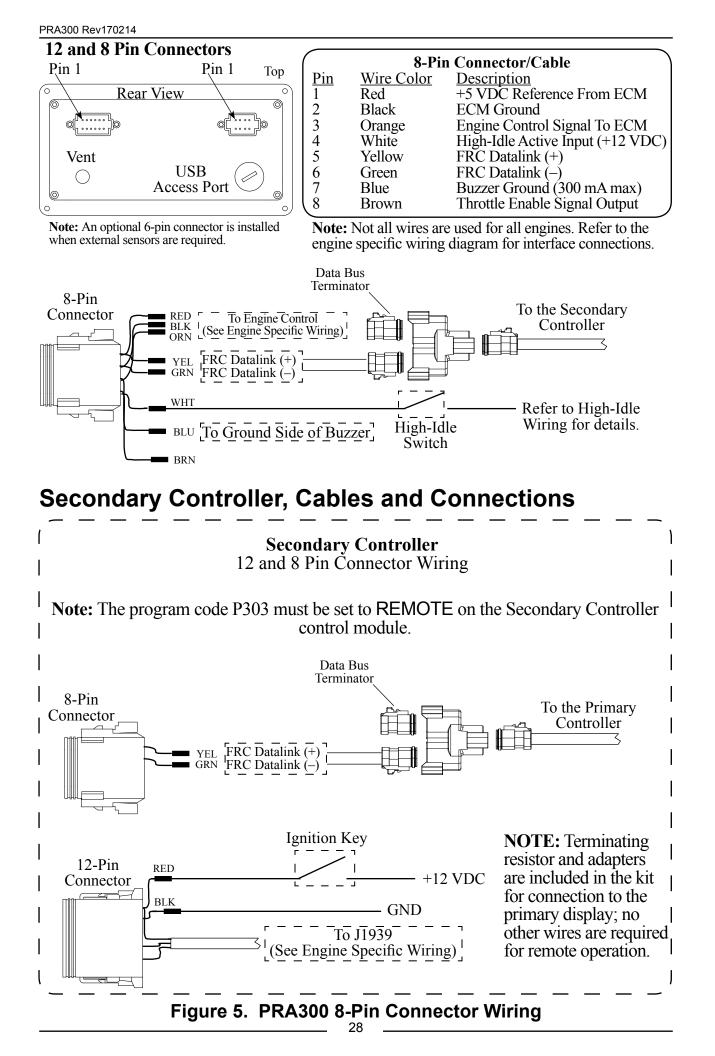
$\bigcap$	12 Pin	Connector/Cable	)
<u>Pin</u>	Wire Color	Description	
1	Red	+12 VDC Supply Voltage	
2	Black	Ground	
3	White	Interlock Input (+12 VDC)	
4	Red	J1939 CAN (+)	Note: The Ir
5	Black	J1936 CAN (–)	must be mad control the e
6	Red	+5 VDC Discharge Sensor	
7	Black	Ground Discharge Sensor	
8	White	Signal Discharge Sensor	
9	Red	+5 VDC Intake Sensor	
10	Black	Ground Intake Sensor	
11	White	Signal Intake Sensor	
12	Yellow	J1939 Shield	)
\			

**Note:** The Interlock Input pin 3 must be made for the governor to control the engine.

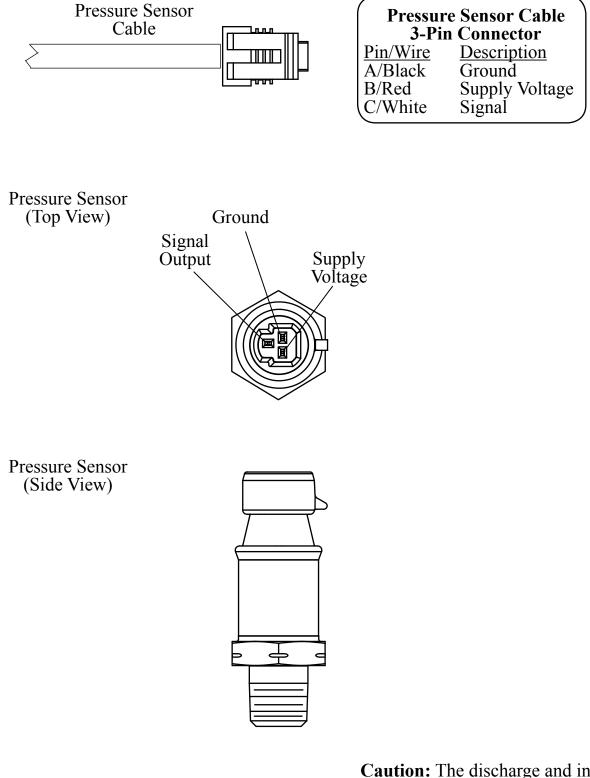


length is 10 feet.

#### Figure 4. PRA300 12-Pin Connector Wiring



### **Pressure Sensor**

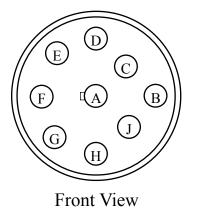


**Caution:** The discharge and intake pressure sensors are the same size. Ensure the correct sensor is installed on the correct manifold. Refer to Table 1.

#### Figure 6. Pressure Sensor Wiring

### **Common OEM Diagnostic Connector**

Typical 9-Pin Deutsch Diagnostic Connector. Commonly found under the driver side dashboard.



$\bigcap$	9-Pin Connector
Pin	Description_
A	Battery Ground
B	+12 VDC
C	J1939 Data Link (+)
D	J1939 Data Link (–)
ΙE	J1939 Shield
F	J1587 Data Link (+)
G	J1587 Data Link (–)
H	Plug
(J	Plug

#### Figure 7. Common OEM 9-Pin Diagnostic Connector

### **Cummins Harness Connections**

#### **Interface Information**

For use on 2004 or newer engines.

The governor is designed to control engine throttle directly over the SAE J1939 databus.

If the governor is being used on a COMMERCIAL CHASSIS with a Cummins Engine, ENSURE that the Cummins Engine EMERGENCY VEHICLE CALIBRATION is programmed in the engine ECM for the governor to work.

**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for power and interlock wire connections.

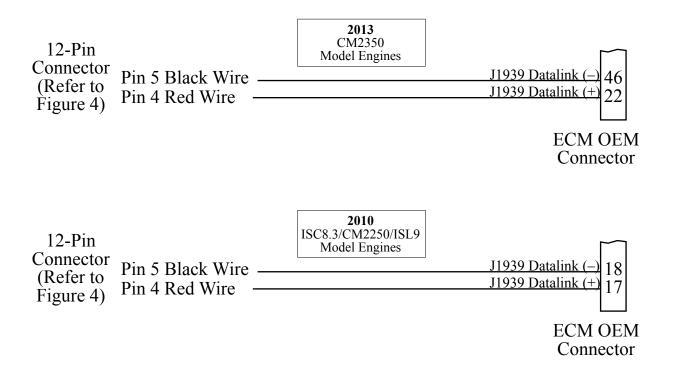


Figure 8. Cummins PRA301 Wiring

### **Detroit Diesel Harness Connections**

#### **Interface Information**

**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for power and interlock wire connections.

For DDE	EC VI 2007 and Newer Engines	DDE( VI	ECU
12-Pin	ector Dia 12 Mallers Wins	2/16	J1939 CAN (-)
Connector (Refer to		2/17	J1939 SHIELD
Figure 4)	Pin 4 Red Wire	2/18	<u>J1939 CAN (+)</u>
'     		Vehicle Interface Harness 18-Pin Connector #2	

	C V 2003 to 2006 Engines	DDI V	ECU
12-Pin Connector (Refer to Figure 4)	Pin 4 Red Wire — Pin 5 Black Wire —	Dk Blu/ V-4 Red Dk Blu V-5	3 J1939 CAN (+) 8 J1939 CAN (-)
'     		Vehicle I Harness C	

Figure 9. Detroit Diesel PRA302 Wiring 32

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### **Navistar Harness Connections**

#### **Interface Information**

The ECM must be programmed for remote variable throttle operation.

**Note:** Check the governor engine code to verify the program setting (for J1939 control use 4C and for voltage control use 4D). Wire accordingly or change the code.

**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for power and interlock wire connections.

#### J1939 CAN Bus Control 12VXY 2010 and Newer MAXXFORCE 11 and 13 Engines

12-Pin Connector	Pin 5 Black Wire -	J1939 (-) C1-47
Connector (Refer to Figure 4)	Pin 4 Red Wire –	J1939 (+) C1-34
rigule 4)		

ECM 58-Pin C1 Connector

#### Voltage Control Post 2007 MAXXFORCE 7, DT, 9, 10, 11, and 13 Engines

	Figure 10. N	avistar F	PRA304 Wiring	EST Connector
12-Pin Connector (Refer to Figure 4)	Pin 12 YellowWire Pin 5 Black Wire — Pin 4 Red Wire —			<u>O CAN (Shield)</u> <u>J1939 CAN (-)</u> <u>J1939 CAN (+)</u> Pin C
	Split Shaft Only			· · · · · · · · · · · · · · · · · · ·
	– K97XC K97SCX –		K92A7 — X4-6	5 Transfer Case
Pin 8 Brown Wire	— K97CC K97RVAR —	X1-60	K92A12 — X3-2	0   Variable PTO Enable
Pin 3 Orange Wire	— K99F K97RPS —	X1-50	K92A5 — X1-2	0 REM Accelerator
Pin 2 – B lack Wire	— K97WA K95R ——	- X1-35	K92A3 — X1-6	5 Signal Return
Pin 1 — Red Wire	— K97FV K95 ——	X1-27	K92A4 — X1-14	4   Voltage Ref 5V
8-Pin Connector (Refer to Figure 5)	12VZA Circuit # Circuit # (I6) (V8)		12VZB Circuit # (IBBE)	ECM Function

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### Navistar / International Chassis Harness Connections

#### **Interface Information**

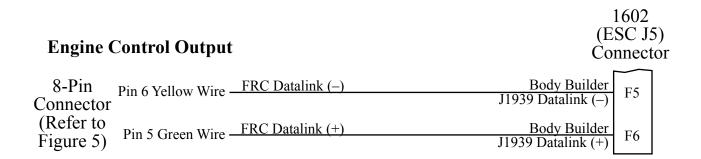
**Note:** This function is not available on custom chassis, refer to Figure 10. Navistar PRA304 Wiring.

Vehicles must be equipped with an Electronic System Controller (ESC) and have the Body Builder J1939 Datalink available.

Remote Engine Speed must be set to ON (Feature Code 0595AHA)

Connect the Body Builder J1939 Datalink to the FRC Datalink for engine control as shown below.

**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for power and interlock wire connections.



**Note:** The Body Builder J1939 Datalink is for engine control, the J1939 CAN Bus provides engine information to the governor.

Engine Information Input		ATA
		Datalink
12-Pin		Connector
Connector	Pin 4 Red Wire	J1939 CAN (+) Pin C
(Refer to Figure 4)	Pin 5 Black Wire	J1939 CAN (-) Pin D

#### Figure 11. Navistar/International Chassis PRA304 Wiring

### Caterpillar Harness Connections

#### **Interface Information**

The parameter settings for PTO Cofiguration is programmed to Remote Throttle or Remote Throttle with J1939 Speed Command.

ECM software with a Personality Module release date of May08 for C7, C9, C13, C15 engines, will have the Remote Throttle with J1939 Speed Command setting available. This setting allows the engine speed to be controlled during PTO operations by a J1939 compliant device.

Refer to an authorized dealer to program one of these options.

#### C7, C9, C10, C11, C12, C13, C15 Engine Interface

Engines with 70-pin OEM connector.

**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for power and interlock wire connections.

		1	$\checkmark$	<u>ECM</u>
12-Pin Connector (Refer to Figure 4)	Pin 12 Yellow Wire	A249-BK	42	J1939 Datalink Shield
	Pin 5 Black Wire —	K990-GN	34	J1939 Datalink Negative (–)
	Pin 4 Red Wire	K900-YL	50	J1939 Datalink Positive (+)
8-Pin	Pin 2 Black Wire —	993-BR	3	Input Sensor Common #2
Connector (Refer to	Pin 3 Orange Wire	G845-PU	68	Input #8 (Remote Throttle PWM)
Figure 5)	Pin 8 Brown Wire —	—— K999-GN—	56	Input #1 PTO ON/OFF Switch
		70-F	Pin Ve	hicle
		Harnes	ss Coi	nnector

#### Figure 12. Caterpillar PRA305 Wiring

# J1939 Interface Information

A J1939 CAN input is required to provide engine information to the governor. The Ford vehicle CAN Bus information needs to be interpreted. A J1939 Translator Module with a harness to connect it to the ODB-II connector must be installed.

Note: The ODB-II connector and wiring is accessed under the dash.

There are two scenarios:

I. The J1939 Translator Module is installed as a component with governor kit (no Seat Belt Monitoring System is installed).

Install the J1939 Translator Module and the ODB-II interconnecting harness (provided with the governor kit). A 2-Pin connector is provided for the wires to governor.

II. The J1939 Translator Module is installed as part of the NFPA1901 compliant Seat Belt Monitoring and VDR System.

The Translator Module/ODB-II/VDR harness is under the driver side dash. A T-cable (provided with the governor kit) needs to be installed at the 4-Pin connector that is between the harness and the VDR.

#### Stationary Elevated Idle Control (SEIC) Interface Information

**Note:** Access wires for SEIC are located in cabin, tagged and bundled above the parking brake pedal assembly behind datalink connector.

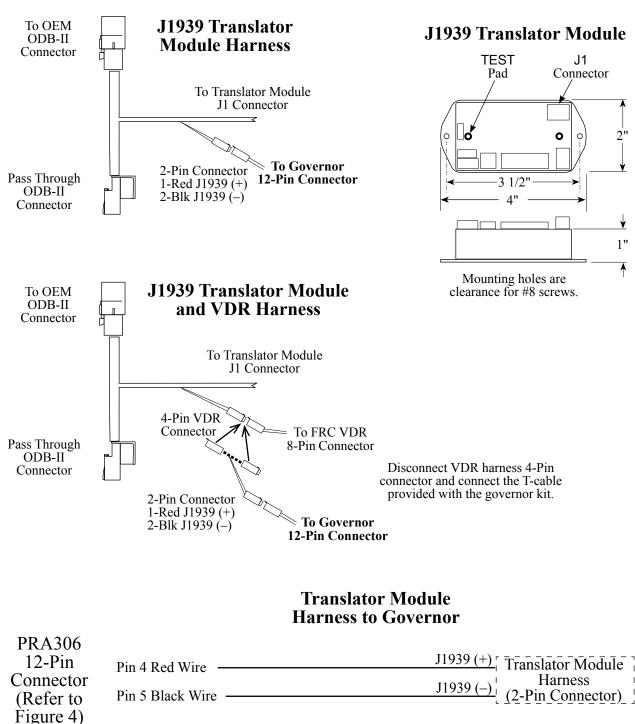
SEIC is used in two modes: stationary and split shaft. The governor provides a variable RPM control to the Ford Power train Control Module (PCM) when all enabling conditions are met. Refer to Figure 14 Ford PRA306 PCM Wiring.

**SEIC Enablers:** Parking brake applied; Foot off of service brake; Vehicle in park; Foot off of accelerator pedal; Vehicle speed is 0 mph (stationary); Engine at a stable base idle speed.

**Note:** Do not press the accelerator or service brake pedal when engaging the fire pump, this prevents the switch into SEIC (Stationary Elevated Idle Control).

## **Install the J1939 Translator Module with the ODB-II Interconnecting Harness or Install the T-cable between 4-Pin connectors.**

To install the J1939 Translator Module with ODB-II harness, read and follow the installation instructions provided with the Translator Module kit.



**Note:** The TEST pad on the module circuit board has to be held at ground when the harness connector is plugged into the J1 connector.

**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for governor power and interlock wire connections.

## Figure 13. Ford PRA306 J1939 Translator Module Wiring

## 2011 Model F-250/350/450/550 - 6.7L Diesel Engine Stationary Elevated Idle Control (SEIC)

**Note:** Do not press the accelerator or service brake pedal when engaging the fire pump, this prevents the switch into SEIC.

**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for power and interlock wire connections.

Access wires for SEIC are located in cabin, tagged and bundled above the parking brake pedal assembly behind datalink connector.

<b>Stationary Mode</b>	Circuit # Wire Color			
8-Pin	Pin 1 Red Wire	LE434 White/Brown	- 55	PTO REF
Connector (Refer to	Pin 2 Black Wire	RE327 Gray/Violet	- 22	PTO RTN
Figure 5)	Pin 3 Orange Wire	CE914 Green	- 8	PTO RPM
י   נ	+12 (24) VDC Pump in Gear	CE912 Yellow/Green	6	PTO RS1
Split Shaft Mode	Circuit # Wire Color	C1232B	PCM	
8-Pin	Pin 1 Red Wire	LE434 White/Brown	- 55	PTO REF
Connector (Refer to Figure 5)	Pin 2 Black Wire	RE327 Gray/Violet	- 22	PTO RTN
	Pin 3 Orange Wire	CE914 Green	- 8	PTO RPM
	+12 (24) VDC Pump in Gear	CE912 Yellow/Green	- 6	PTO RS1
		CE933 Blue/Orange	4	PTO RS2

Split Shaft Mode is activated by applying supply voltage to both the PTORS1 and PTORS2 PCM circuits simultaneously.

1. Assure engine is running and fully warmed-up.

- 2. Apply parking brake.
- 3. Transmission in neutral to disengage drive wheels.
- 4. With foot off brake and accelerator, switch Split-Shaft PTO on.
- 5. While pressing the service brake, shift transmission into drive.
- 6. Engage PTO load.

#### NOTE: \*<u>Refer to Ford SVE Bulletin</u> for SEIC details. (For 2017, see Q-256 Ford bulletin.) (For 2016 and older, see Q-180R4 Ford SVE Bulletin.)

Once the system enablers are met voltage may be added to the SEIC system for activation. If power is applied prior to the enablers being met, a system error may occur, and the SEIC system will have to be reset.

If an SEIC disabler occurs the engine requires a change-of-state, meaning the operator is required to turn off voltage to the PTO-Request circuit, and back on again to re-invoke SEIC and PTO operation.

## Figure 14. Ford PRA306 PCM Wiring

## **Mack Harness Connections**

#### **Interface Information**.

For V-MACK IV 07 and newer, the governor is designed to control engine throttle directly over the SAE J1939 databus.

**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for power and interlock wire connections.

J1939 CAN Bus Control

VECU Connector C

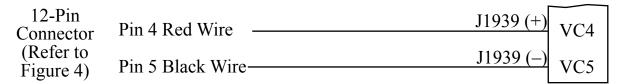
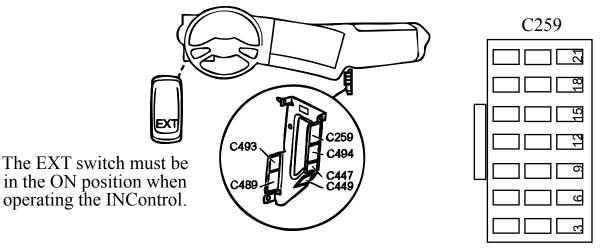


Figure 15. Mack PRA307 Wiring

## PRA300 Rev170214 Scania Harness Connections

## **Interface Information**

For use on P, R, and T-series trucks equipped with a bodywork control unit (BWS). Connector C259 is available on all vehicles ordered with any of the bodywork options. It is located on the plate for the electrical bodywork interface for body builders. Connector C259 is white and has 21 pins. (February 2005 and newer.)



Contact Housing (MCP)

**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for power and interlock wire connections.

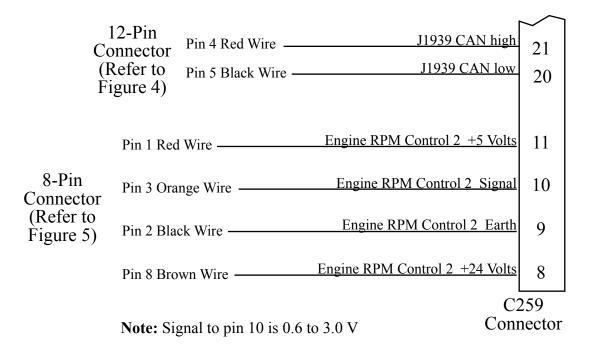


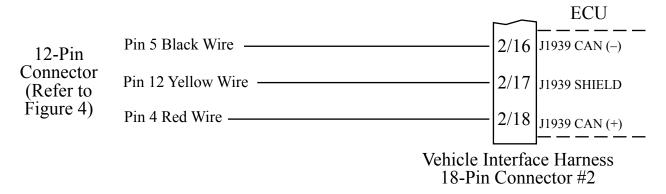
Figure 16. Scania PRA308 Wiring

## Mercedes Harness Connections

## **Interface Information**

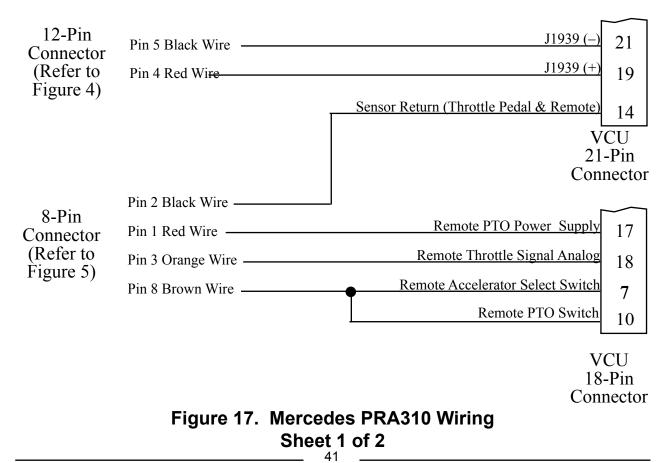
**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for power and interlock wire connections.

## For DDEC VI 2007 and newer engines.



## For 2006 and older engines.

Note: The VSG Throttle Override parameter has to be enabled (set to 1).



ACTROS Wiring					
		Pin 1			
1 Bl 2 On 3 Re 4 Bl 5 W	ire ColorDescriptionueRPMrangeOil SededEnginitionackTranshiteFoot	tional Connector/Cable <u>Signal</u> (TTL or Alternator Pulse Input) ensor Signal the Coolant Temp Sensor Signal mission Temp Sensor Signal Pedal Signal Input k Engine LED Input			
Note: The	optional 6-Pin C	Connector is for inputs that are not available on J1939			
12-Pin	Pin 5 Black Wire	J1939 (-) 18/16			
Connector (Refer to Figure 4)	Pin 4 Red Wire —	J1939 (+) 18/18			
	Pin 1 Red Wire —	Remote PTO Power Supply 18/10			
8-Pin Connector (Refer to Figure 5)	Pin 3 Orange Wire	Remote Throttle Signal Analog 18/11			
	Pin 2 Black Wire -	Sensor Ground (Throttle Pedal & Remote) 18/12 X 1 18-Pin Connector			
	Pin 8 Brown Wire	Remote Throttle Enable 15/4 X 3 15-Pin Connector			

## Figure 17. Mercedes PRA310 Wiring Sheet 2 of 2

## John Deere Harness Connections

#### **Interface Information**

CAN Controller will request a torque by means of TSC1. This option is disabled by default and is selectable in the Trim Options page for this application. Source address 57 should be programmed.

**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for power and interlock wire connections.

# TIER-3<br/>PowerTech Engines12-Pin<br/>Connector<br/>(Refer to<br/>Figure 4)Pin 9 Black WireCircuit No. 905 GreenJ1939 (-)<br/>UU<br/>Circuit No. 904 YellowU<br/>J1939 (+)UVV

21 Pin Deutsch Connector

## Figure 18. John Deere PRA316 Wiring

# **MAN Harness Connections**

## **Interface Information**

Parameters for various functions can be set on the KSM using MAN-cats II.

The KSM can accept the Engine speed request from the Governor on the A-CAN.

**Note:** Refer to Figure 4. PRA300 12-Pin Connector Wiring for power and interlock wire connections.

## J1939 CAN Bus Control

#### 18-Pin Connector X1997

12-Pin	Pin 9 Black Wire -	Brown-Orange/0.75 A-CAN-L	J1939 (-)	X1997/18
Connector (Refer to Figure 4)	Pin 10 Red Wire -	Orange/0.75 A-CAN-H	J1939 (+)	X1997/17

# **IVECO Harness Connections**

## **Interface Information**

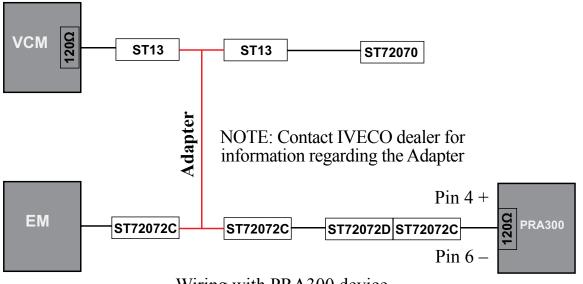
The vehicles shall be ordered with EM w/ CANopen (OPT0384) and FMS (OPT14569). The CANopen XDC needs to be downloaded. This service is available from the official IVECO TeleService tool-chain worldwide. Also an adapter cable needs to be installed to connect Controller to the CAN Bus. This option is currently available only for EUROCARGO-V.

**Note:** Refer to Figure 5 (in the Product Manual) for the Connector Wiring for Power and Interlock wire connections.

## **CAN Bus Control**

Vehicle Interface Harness 9 Pin 72072C Connector





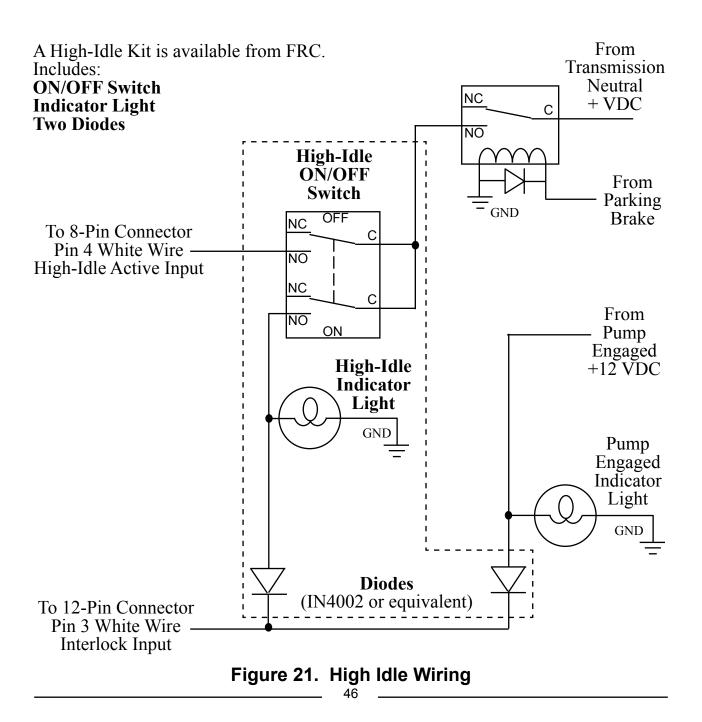
Wiring with PRA300 device

Figure 20. IVECO PRA326 Wiring

The governor includes a high-idle function. To activate the high-idle provide +12 VDC to pin 4 (High-Idle Active Input) of the 8-pin connector and to pin 3 (Interlock Input) of the 12-pin connector. The high-idle connection to pin 3 must be isolated form the interlock circuit using two diodes (see schematic).

**Note:** It is important that the connection to the Interlock Input from the High-Idle circuit be isolated from the apparatus interlock wiring with the two diodes. Refer to the wiring diagram. **The pump must NOT be engaged when using the high idle function.** 

The high-idle is set to 1000 RPM at the factory. (This value varies depending on the specific engine.) To adjust this setting refer to High-Idle in the Operation Section.



## FLYBACK DIODE INFORMATION

It is good engineering practice to include a flyback diode when switching an inductive load (solenoid coil, relay coil, electric motor winding, etc.). It is recommended that a flyback diode be installed on inductive devices that share a common power source/ground with a FRC governor.

Typical circuit showing a flyback diode installed across an inductive load.

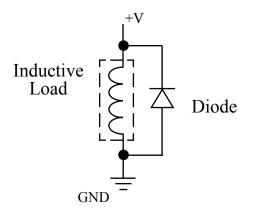
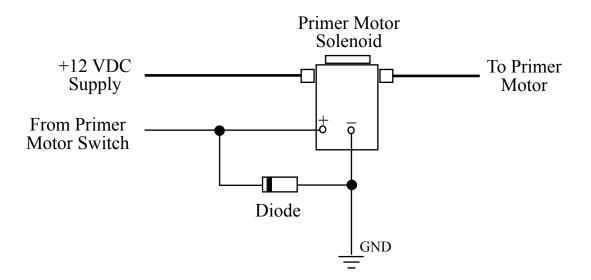


Diagram showing a flyback diode connected on a typical pump primer motor solenoid.



#### Figure 22. Flyback Diode

